



# Beading and Flanging Machine

SM 50 · SM 63 · SME 50 · SME 63



SM 50



SME 50



SME 63

*The lightly and transportable machine  
for save and enduring operation!*

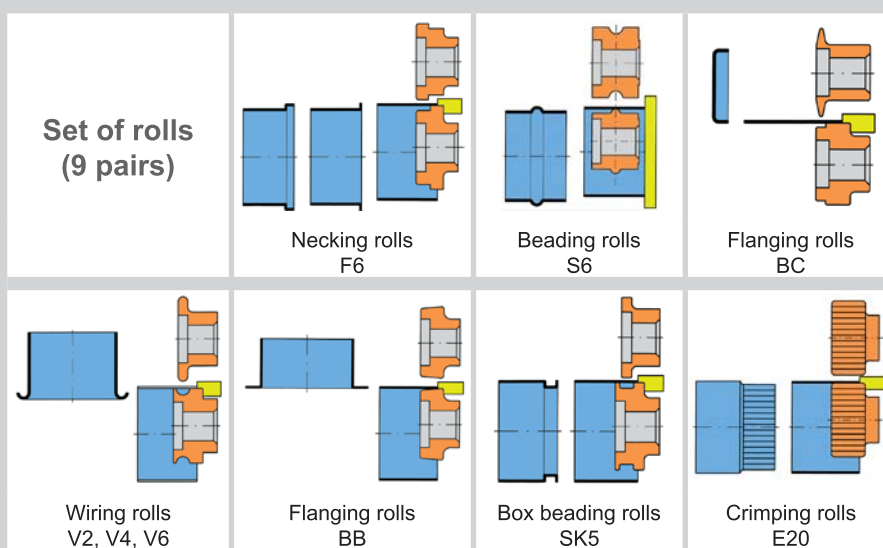
**Beading and Flanging Machine**

## Design features

- Modern design with precision bearings
- Quick adjustment of upper shaft with robust clamping unit
- Cylindrical guiding tube of the lower shaft
- Quick adjustment of the stop plate clamped on the guiding tube of the lower shaft
- Machine and sub frame can be dismantled for transportation
- Easy operation of the machine by electrical selection switches and pedal switch.

Equipment	SM 50/63	SME 50/63
Set of rolls (9 pairs), hardened and ground	optional	optional
Storage holder for the rolls	x	x
Key for mounting of the rolls	x	x
Large stop plate	x	x
Subframe	optional	optional
Connecting cable		x
Infinitely variable drive with selection switch for creep speed		x
Clockwise and counter clockwise rotation		x
Packing	x	x

Model		SM 50	SM 63	SME 50	SME 63
Distance of the center of the rolls	mm	50	63	50	63
Working depth	mm	200	250	200	250
Ø of the roller seat	mm	20	25	20	25
Sheet thickness at 400 N/mm <sup>2</sup>	mm	1,25	1,75	1,25	1,75
Drive		manual	manual	motor	motor
Working speed	Level 1			0 - 9	0 - 9
	Level 2			0 - 18	0 - 18
Motor power	kW			0,25	0,55
Voltage	V			230 V / 50 Hz	230 V / 50 Hz
Weight without / with sub frame	kg	26/51	65/91	38/63	94/120
Size L x W x H	cm	57 x 22 x 44	72 x 26 x 55	60 x 23 x 53	83 x 26 x 55



Set of rolls (optional)

Showned machines are including options. - Technical modifications are reserved!